# Api Technical Data Petroleum Refining

The last three chapters of this book deal with application of methods presented in previous chapters to estimate various thermodynamic, physical, and transport properties of petroleum fractions. In this chapter, various methods for prediction of physical and thermodynamic properties of pure hydrocarbons and their mixtures, petroleum fractions, crude oils, natural gases, and reservoir fluids are presented. As it was discussed in Chapters 5 and 6, properties of gases may be estimated more accurately than properties of liquids. Theoretical methods of Chapters 5 and 6 for estimation of thermophysical properties generally can be applied to both liquids and gases; however, more accurate properties can be predicted through empirical correlations particularly developed for liquids. When these correlations are developed with some theoretical basis, they are more accurate and have wider range of applications. In this chapter some of these semitheoretical correlations are presented. Methods presented in Chapters 5 and 6 can be used to estimate properties such as density, enthalpy, heat capacity, heat of vaporization, and vapor pressure. Characterization methods of Chapters 2-4 are used to determine the input parameters needed for various predictive methods. One important part of this chapter is prediction of vapor pressure that is needed for vapor-liquid equilibrium calculations of Chapter 9.

Multistage separation processes are essentially the heart and soul of the petroleum, petrochemical, and chemical industries. They yield products as common as gasoline and plastics and those as specialized as medical-grade pharmaceuticals. Predicting the Performance of Multistage Separation Processes provides chemical engineers with solid information and insights into these processes. It reaches beyond fundamental principles to focus on intuitive understanding and practical interpretation. To that end, it presents numerous examples from a variety of applications, effectively demonstrating the performance of processes under varying conditions and the relationship among the different operating variables. With major advances in computational techniques for solving complex multistage separation equations, a variety of simulation programs have emerged that allow accurate and efficient prediction of multistage separation processes. These are valuable and effective tools, but are often hampered by a lack of understanding of the fundamentals and limitations of prediction techniques. The author addresses these problems and pursues a strategy that decouples the discussion of conceptual analysis and the computational techniques. Although Dr. Khoury presents mathematical methods in detail, he gives special attention to keeping the practical interpretation of the models in focus and emphasizes intuitive understanding. He applies graphical techniques and shortcut methods wherever possible and includes industrial practice heuristics about the ranges of operating variables that will work. With its updates and the addition of more than 100 new applications problems and solutions, Predicting the Performance of Multistage Separation Processes, Second Edition is ideal for a methodical study of separation processes and as a reference for the fundamental principles and shortcuts useful to the working professional.

Volume I, General Engineering, includes chapters on mathematics; fluid sampling techniques; properties and correlations of oil, gas, condensate, and water; hydrocarbon phase behavior and phase diagrams for hydrocarbon systems; the phasebehavior of water/hydrocarbon systems; and the properties of waxes, asphaltenes, and crude oil emulsions), rock properties (bulk rock properties, permeability, relative permeability, and capillary pressure), the economic and regulatory environment, and the role of fossil energy in the 21st century energy mix (from SPE Website).

Petroleum refiners must face billion-dollar investments in equipment in order to meet ever-changing environmental requirements. Because the design and construction of new processing units entail several years' lead time, refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream. Written by experts with both academic and professional experience in refinery operation, design, and evaluation, Petroleum Refining Technology and Economics, Fifth Edition is an essential textbook for students and a vital resource for engineers. This latest edition of a bestselling text provides updated data and addresses changes in refinery feedstock, product distribution, and processing requirements resulting from federal and state legislation. Providing a detailed overview of today's integrated fuels refinery, the book discusses each major refining process as they relate to topics such as feedstock preparation, operating costs, catalysts, yields, finished product properties, and economics. It also contains end-of-chapter problems and an ongoing case study.

For four decades, Petroleum Refining has guided thousands of readers toward a reliable understanding of the field, and through the years has become the standard text in many schools and universities around the world offering petroleum refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main process units of a refinery is provided, beginning with distillation and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications. Petroleum Refining: Technology, Economics, and Markets is a book written for users, the practitioners of refining, and all those who want to learn more about the field.

"Written by engineers for engineers (with over 150 International Editorial Advisory Board members),this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. "

There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area.

Covers process descriptions, design method, operating procedures, and troubleshooting in great detail. This text is the definitive source on its topic and contains numerous diagrams and appendices, as well as case histories and review questions with numerical problems.

*Includes index.*

*A comprehensive review of the theory and practice of the simulation and optimization of the petroleum refining processes Petroleum Refinery Process Modeling offers a thorough review of how to quantitatively model key refinery reaction and fractionation processes. The text introduces the basics of dealing with the thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling. The authors – three experts on the topic – outline the procedures and include the key data required for building reaction and fractionation models with commercial software. The text shows how to filter through the extensive data available at the refinery and using plant data to begin calibrating available models and extend the models to include key fractionation sub-models. It provides a sound and informed basis to understand and exploit plant phenomena to improve yield, consistency, and performance. In addition, the authors offer information on applying models in an overall refinery context through refinery planning based on linear programming. This important resource: –Offers the basic information of thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling –Uses the key concepts of fractionation lumps and physical properties to develop detailed models and workflows for atmospheric (CDU) and vacuum (VDU) distillation units –Discusses modeling FCC, catalytic reforming and hydroprocessing units Written for chemical engineers, process engineers, and engineers for measurement and control, this resource explores the advanced simulation tools and techniques that are available to support experienced and aid new operators and engineers.*

*The selection of the most adequate thermodynamic model in a process simulation is an issue that most process engineer has to face sooner or later. This book, conceived as a practical guide, aims at providing adequate answers by analysing the questions to be looked at. The analysis (first chapter) yields three keys that are further discussed in three different chapters. (1) A good understanding of the properties required in the process, and their method of calculation is the first key. The second chapter provides to that end in a synthetic manner the most important equations that are derived from the fundamental principes of thermodynamics. (2) An adequate description of the mixture, which is a combination of models and parameters, is the second key. The third chapter makes the link between components and models, both from a numerical (parameterisation) and physical (molecular interactions) point of view. Finally, (3) a correct view of the phase behaviour and trends in regard of the process conditions is the third key. The fourth chapter illustrates the phase behaviour and makes model recommendations for the most significant industrial systems. A decision tree is provided at the end of this chapter. In the last chapter, the key questions are reviewed for a number of typical processes. This book is intended for process engineers, who are not specialists of thermodynamics but are confronted with this kind of problems and need a reference book, as well as process engineering students who will find an original approach to thermodynamics, complementary of traditional lectures*

*Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics. The book covers important topics, such as clean fuels, gasification, biofuels, and environmental impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments. This source can serve both professionals and students (on undergraduate and graduate levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining*

In this first volume, the reader will find, collected and condensed, the information needed to characterize, analyze, and evaluate crude oils from different origins and their corresponding petroleum cuts as well. The characteristics and specifications of all the petroleum products along with their simplified process flowsheets are reviewed.Contents: 1. Composition of crude oils and petroleum products. 2. Fractionation and elemental analysis of crude oils and petroleum cuts. 3. Characterization of crude oils and petroleum fractions. 4. Methods for the calculation of hydrocarbon physical properties. 5. Characteristics of petroleum products for energy use (motor fuels – heating fuels). 6. Characteristics of non-fuel petroleum products. 7. Standards and specifications of petroleum products. 8. Evaluation of crude oils. 9. Additives for motor fuels and lubricants. 10. Introduction to refining. Appendices: Principal characteristics of pure components. Principal standard test methods for petroleum products. References. Index.

Determining the composition and properties of complex hydrocarbon mixtures in petroleum, synthetic fuels, and petrochemical products usually requires a battery of analytical techniques that detect and measure specific features of the molecules, such as boiling point, mass, nuclear magnetic resonance frequencies, etc. there have always been a need for new and improved analytical technology to better understand hydrocarbon chemistry and processes. This book provides an overview of recent advances and future challenges in modern analytical techniques that are commonly used in hydrocarbon applications. Experts in each of the areas covered have reviewed the state of the art, thus creating a book that will be useful to readers at all levels in academic, industry, and research institutions.

Sets forth the many technical procedures involved in refining. Included are a new chapter on simple and complex refineries, and a revised chapter on gasoline blending, including current information on alcohol blending components.

A pioneering and comprehensive introduction to the complex subject of integrated refinery process simulation, using many of the tools and techniques currently employed in modern refineries. Adopting a systematic and practical approach, the authors include the theory, case studies and hands-on workshops, explaining how to work with real data. As a result, senior-level undergraduate and graduate students, as well as industrial engineers learn how to develop and use the latest computer models for the predictive modeling and optimization of integrated refinery processes. Additional material is available online providing relevant spreadsheets and simulation files for all the models and examples presented in the book.

## A Survey of the Present Position of the Petroleum Industry and Its Outlook Toward the Future

For the first time, an essential reference for the multi-billion dollar petrochemical industry that covers the complex topics involved in refining.

Oil Spill Occurrence, Simulation, and Behavior provides practical insight into oil spills and their causes, impacts, response and cleanup methods, simple and advanced modeling of oil spill behavior, and oil spill simulation techniques. Discusses various sources of oil spills and major accidents Includes case studies on the 2010 Gulf of Mexico oil spill, including environmental, economic, and political impacts, modeling and behavior as well as response and cleanup methods Introduces some commercial softwares on predicting oil movement and spreading on water Describes properties and characteristics of crude oil and its products needed for simulation and prediction of behavior of an oil slick Written as an applied book with minimal math and theory, making it accessible to a wide range of readers The book includes more than 100 unique and informative images in color This essential book is aimed at professionals, academics, and scientists in the fields of chemical engineering, petroleum engineering, environmental engineering, marine and ocean engineering working on the simulation and modeling, mitigation, and prevention of oil spills.

Natural gas is considered the dominant worldwide bridge between fossil fuels of today and future resources of tomorrow. Thanks to the recent shale boom in North America, natural gas is in a surplus and quickly becoming a major international commodity. Stay current with conventional and now unconventional gas standards and procedures with Natural Gas Processing: Technology and Engineering Design. Covering the entire natural gas process, Bahadori's must-have handbook provides everything you need to know about natural gas, including: Fundamental background on natural gas properties and single/multiphase flow factors How to pinpoint equipment selection criteria, such as US and international standards, codes, and critical design considerations A step-by-step simplification of the major gas processing procedures, like sweetening, dehydration, and sulfur recovery Detailed explanation on plant engineering and design steps for natural gas projects, helping managers and contractors understand how to schedule, plan, and manage a safe and efficient processing plant Covers both conventional and unconventional gas resources such as coal bed methane and shale gas Bridges natural gas processing with basic and advanced engineering design of natural gas projects including real world case studies Digs deeper with practical equipment sizing calculations for flare systems, safety relief valves, and control valves